

**** MAINTENANCE SCHEDULE ****
WEB PRESS LLC
PERFECTORS/QUADRACOLORS

Month & Year _____

DAILY	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
wipe unit clean																															
wash blankets																															

TWICE WEEKLY	1st week	2nd week	3rd week	4th week
lubricate blanket cylinder eccentrics				
lubricate plate cylinder gear splines				
lubricate plate cylinder bearings				
lubricate blanket cylinder bearings				
lubricate oscillator bushings				
lubricate ink fountain drive				
lubricate oscillator drive pin				
lubricate ink fountain slide assembly				
lubricate form roll cams				
lubricate drive line bearings				
check blanket height				
check blanket bolts				
check fountain solution conductivity				

WEEKLY	1st week	2nd week	3rd week	4th week
lubricate oscillator buttons				
check all rubber settings				
check skimmer settings				
check brush settings				
clean plate cylinder & apply a light coat of oil				

TWICE MONTHLY	1st half	2nd half
check metal-metal pressure settings		

MONTHLY	
check all belts	
clean pipe rollers	
clean water trays	